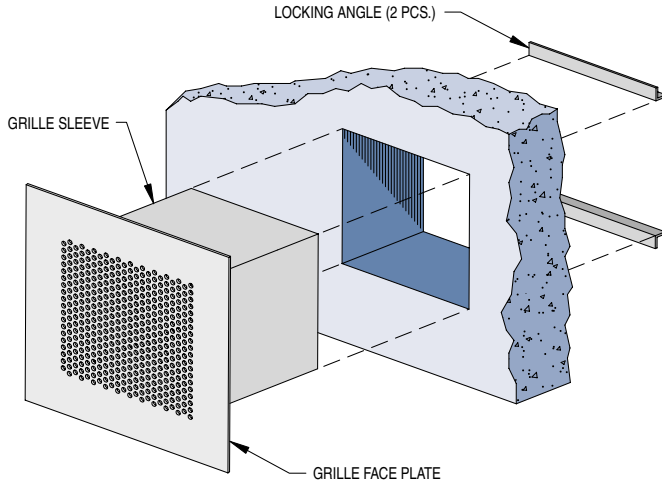


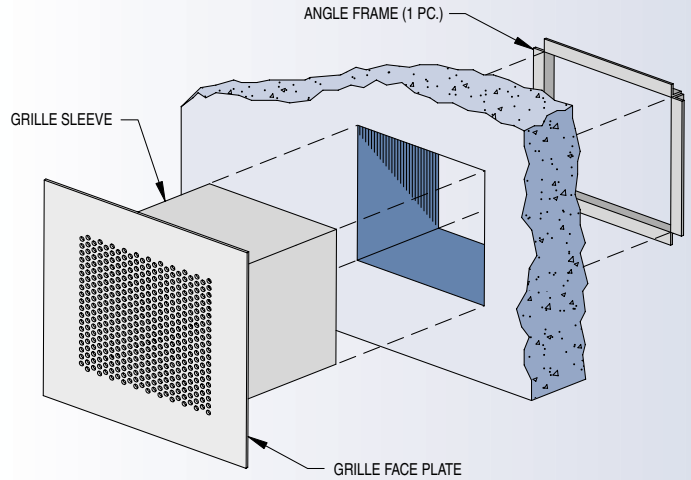
INSTALLATION OVERVIEW

LOCKING ANGLES



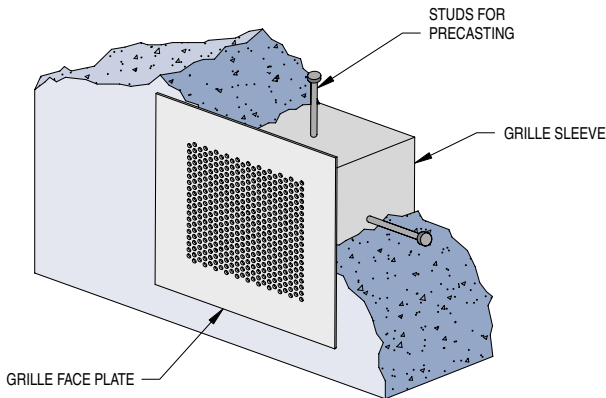
1. Set grille into opening and slide through.
2. Weld locking angle to grille sleeve with 1" long stitch welds at each end and maximum 3" on center.
3. As necessary, seal any gaps around the faceplate using high quality two component epoxy caulking.

LOCKING FRAME



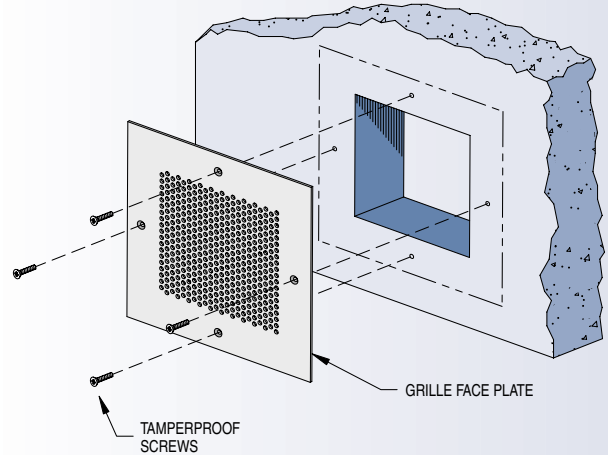
1. Set grille into opening and slide through.
2. Weld locking angle frame to grille sleeve with 1" stitch welds at both sides of each corner and maximum 6" on center.
3. As necessary, seal any gaps around the faceplate using high quality two component epoxy caulking.

ANCHORING STUDS



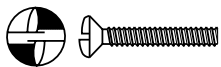
1. Position grille into form and pour concrete, or:
2. Position grille onto block and insure studs protrude through all sides of block opening.
3. Set all blocks and fill with concrete.

SURFACE MOUNTED

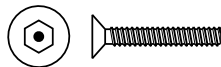


1. Set grille over opening ensuring that perforated area is centered.
2. Attach the faceplate using approved tamperproof screws, and/or anchors as specified.
3. As necessary, seal any gaps around the faceplate using high quality two component epoxy caulking.

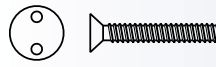
TAMPERPROOF SCREWS



ONE WAY VANDAL PROOF OVAL HEAD

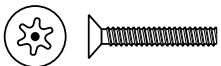


PINNED FLAT HEAD ALLEN SOCKET

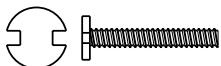


SNAKE EYE SPANNER
FLAT HEAD (DRILLED SPANNER)

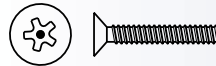
- TAMPERPROOF MACHINE SCREWS SHOWN
- SHEET METAL AND SELF DRILLING SCREWS (CONSULT FACTORY FOR AVAILABILITY)



PINNED FLAT HEAD TORX



NOTCHED SPANNER HEAD



PINNED FLAT HEAD TORX-PLUS

Screwdrivers and insert bits for TamperProof Screws are available. Consult Factory for Price and Availability.