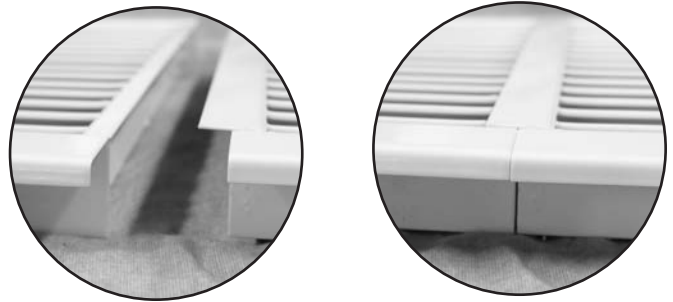
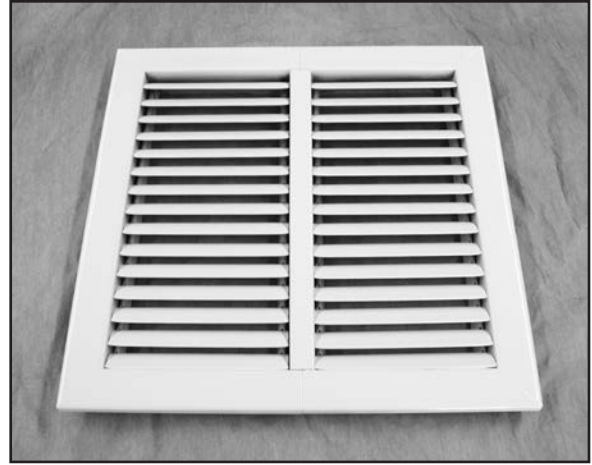


## STEEL & ALUMINUM OVERSIZED GRILLE CONSTRUCTION

- Number of grille sections required based on 48" max width x 48" max height available as a single grille. For width and/or height dimensions larger than 48", number of pieces required in each direction is based on 48" increments, ie 6"-48" is one piece, 50"-96" is two pieces, 98"-144" is three pieces, etc.
- Where an opening size requires multiple pieces in BOTH the width direction and height direction, a double border will be required in one of the directions. Standard location is for the double border to run parallel to the (front) core blades.
- Field supplied and installed channels or supports are required behind the double border for screw attachment to prevent assembly sag or bow. Countersunk screw holes are provided in the double borders for this purpose.
- For stainless steel grilles, go to [www.anemostat.com](http://www.anemostat.com) for details.



Reference

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